

CROSS B-180 BASE OILS

Cross B Series are severely hydro treated naphthenic process oils manufactured from select crude streams. B Series oil offer low pour point good solvency and color stability. They are ideal for production blending, adhesives, plastics and extended rubber.

TEST DESCRIPTION	TEST METHOD	SPECIFICATIONS		TYPICAL
Physical Properties		Min	Max	
Viscosity, cSt @ 40° C	D-445	28.77	38.34	37.67
Viscosity, cSt @ 100° C	D-445			4.98
Viscosity, SUS @ 100° F	D-2161	170	200	196.8
Viscosity, SUS @ 210° F	D-2161			43
Viscosity Index	D-2270			19
Gravity, API, 60° F	D-4052	20.4	25.0	22.7
Specific Gravity, 60/60° F	D-1250			0.9176
Pounds per Gallon @ 60° F	D-1250			7.641
Flash, COC, °C (°F)	D-92	152 (305)		183 (360)
Pour Point, °C (°F)	D-97		-32 (-25)	-37 (-35)
Color	D-1500		2.0	L 1.0
Aniline Point, C/F	D-611			79 (174)
Sulfur, Mass %	D-4294			0.10
DMS0 Extract, wt.%	IP-346		3.0	< 3.0

The information on this Product Data Sheet is believed to be accurate and is typical of current production. Specifications are subject tochange without notice.

Health And Safety Information See separate Safety Data Sheets available on request.

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