

SAFETY DATA SHEET

SECTION 1) CHEMICAL PRODUCT AND SUPPLIER'S IDENTIFICATION

Product ID: 530781

Product Name: Ebonite H-150

 Revision Date:
 Nov 09, 2016
 Date Printed:
 Nov 09, 2016

 Version:
 2.0
 Supersedes Date:
 Aug 29, 2014

Manufacturer's Name: Cross Oil Refining & Marketing, Inc.

Address: 484 E. 6th Street Smackover, AR, US, 71762

Emergency Phone: CHEMTREC (800) 424-9300

Information Phone Number: 870-864-7500

Fax:

Product/Recommended Uses: Process oil, Chemical carrier, Wetting agent.

SECTION 2) HAZARDS IDENTIFICATION

Classification of the substance or mixture:

Not a hazardous substance or mixture according to United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200), the Canadian Workplace Hazardous Materials Information System (WHMIS) and Council Directive 1999/45/EC and its subsequent amendments.

Hazards Not Otherwise Classified (HNOC):

None.

SECTION 3) COMPOSITION / INFORMATION ON INGREDIENTS

 CAS
 Chemical Name
 % By Weight

 0064742-52-5
 Distillates (petroleum), hydrotreated heavy naphthenic
 71% - 93%

 0008052-42-4
 BITUMENS
 11% - 23%

Specific chemical identity and/or exact percentage (concentration) of the composition has been withheld to protect confidentiality.

SECTION 4) FIRST-AID MEASURES

Inhalation:

Remove source of exposure or move person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. If breathing has stopped, trained personnel should begin rescue breathing or, if the heart has stopped, immediately start cardiopulmonary resuscitation (CPR) or automated external defibrillator.

Take precautions to ensure your own safety before attempting rescue (e.g. wear appropriate protective equipment, use the buddy system).

Skin Contact:

Rinse/wash with lukewarm, gently flowing water and mild soap for 5 minutes or until product is removed. If skin irritation occurs or you feel unwell: Get medical advice/attention.

If exposed or concerned: Get medical advice/attention.

Eye Contact:

Rinse eyes cautiously with lukewarm, gently flowing water for several minutes, while holding the eyelids open. Remove contact lenses, if present and easy to do. Continue rinsing for a duration of 15-20 minutes. Take care not to rinse contaminated water into the unaffected eye or onto the face. If eye irritation persists: Get medical advice/attention.

Ingestion:

IF exposed, feel unwell, or concerned: Call a POISON CENTER/doctor.

If more than several mouthfuls have been swallowed, give two glasses of water (16 Oz.). Get medical attention.

Most Important Symptoms/Effects, Acute and Delayed:

530781 www.crossoil.com Page 1 of 7

Indication of Immediate Medical Attention and Special Treatment Needed:

No data available

SECTION 5) FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Dry chemical, foam, carbon dioxide, water spray or fog is recommended. Water spray is recommended to cool or protect exposed materials or structures. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam. Water or foam may cause frothing. If leak or spill has not ignited, use water spray to cool the containers and to provide protection for personnel attempting to stop the leak.

Unsuitable Extinguishing Media:

Do not use water in a jet.

Specific Hazards in Case of Fire:

Hazardous combustion products may include: Toxic levels of carbon monoxide, carbon dioxide, irritating aldehydes and ketones.

Fire-fighting Procedures:

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Stay upwind and avoid smoke and fumes. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel.

Special Protective Actions:

Wear protective pressure self-contained breathing apparatus (SCBA) and full turnout gear.

WARNING: Product can burn in a fire.

SECTION 6) ACCIDENTAL RELEASE MEASURES

Emergency Procedure:

Immediately turn off or isolate any source of ignition. Keep unnecessary people away; isolate hazard area and deny entry. Do not touch or walk through spilled material. Clean up immediately. Contain spill. Local authorities should be advised immediately if required or if significant spillages cannot be contained.

Ventilate area.

Recommended equipment:

Positive pressure, full-facepiece self-contained breathing apparatus (SCBA), or positive pressure supplied air respirator with escape SCBA (NIOSH approved).

Personal Precautions:

Avoid breathing fumes. Avoid contact with skin,eye or clothing. Do not touch damaged containers or spilled materials unless wearing appropriate protective clothing.

Will not produce vapors unless heated to temperatures of ~300 °F.

Environmental Precautions:

Do not discharge into drains/surface waters/ groundwater. Retain and dispose of contaminated wash water.

Methods and Materials for Containment and Cleaning up:

Collect with absorbent, non-combustible material, inert material such as sand, sawdust, etc., into suitable containers. Dispose off according to federal, state and local regulations.

SECTION 7) HANDLING AND STORAGE

General:

Wash hands after use.

Do not get in eyes, on skin or on clothing.

Use good personal hygiene practices.

Eating, drinking and smoking in work areas is prohibited.

Remove contaminated clothing and protective equipment before entering eating areas.

Eyewash stations and showers should be available in areas where this material is used and stored.

Ventilation Requirements:

Use only with adequate ventilation to control air contaminants to their exposure limits. The use of local ventilation is recommended to control emissions near the source.

Storage Room Requirements:

Keep container(s) tightly closed and properly labeled. Store in cool, dry, well-ventilated areas away from heat, direct sunlight, strong oxidizers and any incompatibilities. Store in approved containers and protect against physical damage. Keep containers securely sealed when not in use. Indoor storage should meet OSHA standards and appropriate fire codes. Containers that have been opened must be carefully resealed to prevent leakage. Empty containers retain residue and may be dangerous.

Use non-sparking ventilation systems, approved explosion-proof equipment and intrinsically safe electrical systems in areas where this product is used and stored.

SECTION 8) EXPOSURE CONTROLS/PERSONAL PROTECTION

Eye protection:

Wear eye protection with side shields or goggles. Wear indirect-vent, impact and splash resistant goggles when working with liquids. If additional protection is needed for entire face, use in combination with a face shield.

Skin protection:

Use of gloves approved to relevant standards made from the following materials may provide suitable chemical protection: PVC, neoprene or nitrile rubber gloves. Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material, glove thickness, dexterity. Always seek advice from glove suppliers. Contaminated gloves should be replaced. Use of an apron and over- boots of chemically impervious materials such as neoprene or nitrile rubber is recommended to avoid skin sensitization. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Launder soiled clothes or properly disposed of contaminated material, which cannot be decontaminated.

Respiratory protection:

If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker, a respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed. Check with respiratory protective equipment suppliers.

Supplied air respiratory protection should be used for cleaning large spills or upon entry into tanks, vessels, or other confined spaces.

Appropriate Engineering Controls:

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value.

Chemical Name	OSHA TWA (ppm)	OSHA TWA (mg/m3)	OSHA STEL (ppm)	OSHA STEL (mg/m3)	OSHA Tables (Z1, Z2, Z3)	OSHA Carcinogen	OSHA Skin designation	NIOSH TWA (ppm)	NIOSH TWA (mg/m3)	NIOSH STEL (ppm)	NIOSH STEL (mg/m3)	NIOSH Carcinogen
BITUMENS												1
Distillates (petroleum), hydrotreated heavy naphthenic	500	2000			1							

Chemical Name	ACGIH TWA (ppm)	ACGIH TWA (mg/m3)	ACGIH STEL (ppm)	ACGIH STEL (mg/m3)	ACGIH Carcinogen	ACGIH Notations	ACGIH TLV Basis
BITUMENS		0.5			A4	A4; BEI	URT & eye irr
Distillates (petroleum), hydrotreated heavy naphthenic							

A4 - Not Classifiable as a Human Carcinogen, BEI - Substances for which there is a Biological Exposure Index or Indices, irr - Irritation, URT - Upper respiratory tract

SECTION 9) PHYSICAL AND CHEMICAL PROPERTIES

Physical and Chemical Properties

Density @ 15.6°C	7.91 lb/gal
% Solids By Weight	17.35%
Density VOC	6.54 lb/gal
% VOC	82.67%
VOC Actual	6.54 lb/gal
VOC Actual	783.47 g/l
Specific Gravity @ 15.6°C	0.95

Appearance Black liquid

Odor Threshold N.A.

Odor Description Mineral odor

pH N.A. Water Solubility Insoluble

Flammability Flash Point at or above 200 °F

Flash Point Symbol N.A.

Flash Point, COC 243.0°C (470.0°F) Viscosity 31.35 cSt @ 100°C

Lower Explosion Level N.A.

Upper Explosion Level N.A.

Vapor Pressure N.A.

Vapor Density N.A.

Pour Point -12.0°C (10.0°F)

Melting Point N.A.
Low Boiling Point N.A.
High Boiling Point N.A.
Auto Ignition Temp N.A.
Decomposition Pt N.A.
Evaporation Rate N.A.
Partition Coefficient: n-Octanol/Water N.A.

SECTION 10) STABILITY AND REACTIVITY

Stability:

Stable

Conditions to Avoid:

Avoid heat, flame, and contact with strong oxidizing agents.

Hazardous Polymerization:

Will not occur.

Incompatible Materials:

Reacts violently with strong oxidizers.

Hazardous Decomposition Products:

Evolves toxic levels of carbon monoxide, carbon dioxide, irritating aldehydes and ketones when heated to combustion.

SECTION 11) TOXICOLOGICAL INFORMATION

Likely route of exposure:

Inhalation, ingestion, skin absorption (In most cases)

Skin Corrosion/Irritation:

Prolonged or repeated contact may cause skin irritation.

Serious Eye Damage/Irritation:

Irritating, but will not permanently injure eye tissue.

Respiratory/Skin Sensitization:

No Data Available

Germ Cell Mutagenicity:

No Data Available

Carcinogenicity:

The highly refined mineral oil contains <3% DMSO extract as measured by IP 346, hence the classification of a carcinogen need not apply.

Reproductive Toxicity:

No Data Available

Specific Target Organ Toxicity - Single Exposure:

No Data Available

Specific Target Organ Toxicity - Repeated Exposure:

No Data Available

Aspiration Hazard:

No Data Available

Acute Toxicity:

Will not produce vapors unless heated to temperatures of ~300 °F.

0008052-42-4 BITUMENS

LC50 (Rodent - rat, Inhalation): >94.4 mg/m3, Toxic effects: Details of toxic effects not reported other than lethal dose value.

LD50 (Rodent - rat, Oral): >5000 mg/kg, Toxic effects: Gastrointestinal - hypermotility, diarrhea.

0064742-52-5 Distillates (petroleum), hydrotreated heavy naphthenic

LD50 (Rodent - rat, Oral): >5000 mg/kg, Toxic effects: Details of toxic effects not reported other than lethal dose value.

LD50 (Rodent - rabbit, Administration onto the skin) : >2000 mg/kg, Toxic effects : Details of toxic effects not reported other than

lethal dose value

Potential Health Effects - Miscellaneous

0008052-42-4 BITUMENS

Is an IARC carcinogen. Occupational exposures to straight-run bitumens and their emissions during road paving are possibly carcinogenic to humans (Group 2B)

SECTION 12) ECOLOGICAL INFORMATION

Toxicity:

This product is not toxic to fish but may coat gill structures resulting in suffocation if spilled in shallow, running water. Product may be moderately toxic to amphibians by preventing dermal respiration.

If applied to leaves, this product may kill grasses and small plants by interfering with transpiration and respiration.

This product may cause gastrointestinal distress in birds and mammals through ingestion.

Persistence and Degradability:

Is rapidly biodegradable. Biodegradation is possible with 100 to 120 days in aerobic environments at temperatures above 70 °F (21 °C).

Other Adverse Effects:

No Data Available.

Bio-accumulative Potential

0064742-52-5 Distillates (petroleum), hydrotreated heavy naphthenic

Contains constituents with the potential to bioaccumulate.

Mobility in Soil

0064742-52-5 Distillates (petroleum), hydrotreated heavy naphthenic

Liquid under most environmental conditions. Floats on water. If it enters soil, it will adsorb to soil particles and will not be mobile.

SECTION 13) DISPOSAL CONSIDERATIONS

Waste Disposal:

Under RCRA it is the responsibility of the user of the product to determine at the time of disposal whether the product meets RCRA criteria for hazardous waste. Waste management should be in full compliance with federal, state and local laws.

Empty Containers retain product residue which may exhibit hazards of material, therefore do not pressurize, cut, glaze, weld or use for any other purposes. Return drums to reclamation centers for proper cleaning and reuse.

SECTION 14) TRANSPORT INFORMATION

U.S. DOT Information:

DOT Shipping Description: UN3257, Elevated Temperatures Liquid, N.O.S.,9, III

Non-Bulk Package Marking: None Non-Bulk Package Label: None

Bulk Package Placard/Marking: None/3257, HOT

Hazardous Substances/RQ: None Packaging References: 49 CFR 173.247 Emergency Response Guide: 128

Note: The product is regulated by DOT only when shipped in bulk packages at temperature 212 °F (100 °C). The word HOT must be marked on the bulk package on two opposing sides.

IMDG Information:

Shipping Description: UN3257, Elevated Temperatures Liquid, N.O.S.,9, III

Marine Pollutant: No data available.

IATA Information:

Not determined.

Other:

NOT CLASSIFIED as hazardous goods for land, sea and air transport if temperature does not exceed 100°C.

CLASSIFIED as hazardous goods for land, sea and excluded from air transport if temperature exceeds 100°C.

SECTION 15) REGULATORY INFORMATION

CAS	Chemical Name	% By Weight	Regulation List
0064742-52-5	Distillates (petroleum), hydrotreated heavy naphthenic	71% - 93%	DSL,SARA312,TSCA,TX_ESL
0008052-42-4	BITUMENS	11% - 23%	DSL,SARA312,TSCA,TX_ESL

SECTION 16) OTHER INFORMATION INCLUDING INFORMATION ON PREPARATION AND REVISION OF THE SDS

Glossary:

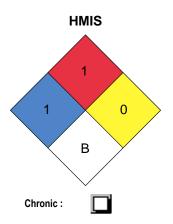
ACGIH- American Conference of Governmental Industrial Hygienists; ANSI- American National Standards Institute; Canadian TDG-Canadian Transportation of Dangerous Goods; CAS- Chemical Abstract Service; Chemtrec- Chemical Transportation Emergency Center (US); CHIP- Chemical Hazard Information and Packaging; DSL- Domestic Substances List; EC- Equivalent Concentration; EH40 (UK)-HSE Guidance Note EH40 Occupational Exposure Limits; EPCRA- Emergency Planning and Community Right-To-Know Act; ESL- Effects screening levels; HMIS- Hazardous Material Information Service; LC- Lethal Concentration; LD- Lethal Dose; NFPA- National Fire Protection Association; OEL- Occupational Exposure Limits; OSHA- Occupational Safety and Health Administration, US Department of Labor; PEL- Permissible Exposure Limit; SARA (Title III)- Superfund Amendments and Reauthorization Act; SARA 313- Superfund Amendments and Reauthorization Act, Section 313; SCBA- Self-Contained Breathing Apparatus; STEL- Short Term Exposure Limit; TCEQ

- Texas Commission on Environmental Quality; TLV- Threshold Limit Value; TSCA- Toxic Substances Control Act Public Law 94-469; TWA - Time Weighted Value; US DOT- US Department of Transportation; WHMIS- Workplace Hazardous Materials Information System.

Version 2.0:

Changes made on: Section 1, Section 2, Section 3, Section 4, Section 6, Section 8, Section 9, Section 11, Section 15, and Section 16. Revision Date: Jun 22, 2016

Please contact the supplier for further information on the version history



Version 2.0:

Revision Date: Nov 09, 2016

Changes made on: Section 1, Section 2, Section 3, section 4, Section 6, section 8, Section 9, Section 11, Section 15, and Section 16. Please contact the supplier for further information on the version history.

DISCLAIMER

This SDS is prepared to comply with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) as prescribed by the United States (US) Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200).

Information provided in this Safety Data Sheet is considered accurate and reliable based on information issued from internal and outside sources to the best of Cross Oil Refining & Marketing, Inc.'s knowledge; however, Cross Oil Refining & Marketing, Inc. makes no representations, guarantees or warranties, expressed or implied, of merchantability or fitness for the particular purpose, regarding the accuracy of such information or the result to be obtained from the use thereof or as to the sufficiency of information herein presented. Cross Oil Refining & Marketing, Inc. assumes no responsibility for injury to recipient or to third persons or for any damage to any property and recipient assumes all such risks.

This product may be formulated in part with components purchased from other companies. In many instances, especially when proprietary or trade secret materials are used, Cross Oil Refining & Marketing, Inc., must rely upon information provided by the material manufacturers or distributors.